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RESEARCH ARTICLE

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Temporal pacing of outcomes for improving patient flow: Design science research in a National Health Service hospital

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Abstract

Improving patient flow in hospitals is a contemporary challenge in the UK National Health Service (NHS). When patients remain in a hospital bed for longer than clinically necessary, hospital performance is dramatically impacted, quality of care is reduced, and elective surgeries are cancelled at great cost to both hospital and patient. This research explains how one UK hospital employed design science research to improve patient flow after other process improvement techniques had failed. The work focused on improving patient flow through the creation of a set of interconnected, temporally paced routines that successfully engaged doctors and nurses in new, outcome-specific ways of working. These routines were both independent and interdependent, were relationally coordinated through time, and systematically and unambiguously engaged all levels of staff at specific temporal junctures. We discover that the successful adoption of these routines was cumulative rather than iterative and was aligned with ongoing efforts supporting the social aspects of change. Through this work, our case hospital saw performance improvements that moved them from being below average to the best in the country, combining improvements in patient care with savings of over £3 million in the first 12 months. The contribution of this research is twofold; first, we explain how the development of outcome-specific routines can facilitate process improvement, and second, we illustrate how design science research can successfully bridge theory and practice to promote swift and even flow in healthcare.

KEYWORDS

design science, healthcare, hospitals, patient flow, process improvement, routines

1 | INTRODUCTION

The UK health system is experiencing a humanitarian crisis (Campbell, Morris, & Marsh, 2017). Cuts to social care provision, funding restraints, an increasingly elderly population, and a growing demand for emergency services (Poteliakhoff & Thompson, 2011) have led to a significant decline in performance in recent years. Many hospitals have been operating under a financial deficit since 2012, and performance against a number of core waiting time targets has deteriorated to levels analogous to 2007. NHS providers and commissioners ended 2015/2016 with a deficit of £1.85 billion—the largest in NHS history (NAO, 2016). Accordingly, healthcare providers are being told they must redouble productivity efforts to deliver £22 billion of efficiency savings by 2021 (Alderwick, 2016).

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Productivity revolves around two fundamental and interrelated principles: (a) units flowing as quickly as possible through the system; and (b) the minimization of variation from all sources, including quality, quantity, and timing (Schmenner, 2015; Schmenner & Swink, 1998). In a hospital, productivity broadly translates to the flow of patients from admission to discharge (Devaraj, Ow, & Kohli, 2013). However, the desire of policy makers to redouble productivity efforts is regarded skeptically by healthcare professionals:

> "If patients were cars, we would all be used cars of different years and models, with different and often multiple problems, many of which had previously been repaired by various mechanics. Moreover, those cars would all communicate in different languages and express individual preferences regarding when, how, and even whether they wanted to be fixed." (Hartzband & Groopman, 2016, p. 107)

Moreover, physicians traditionally hold power and jurisdiction over nurses and managers (Abbot, 1988), and will commonly resist managerial encroachment so as to protect their identity as an elite authority (Kellogg, 2010; Martin, Currie, & Finn, 2009; Nancarrow, 2015). Enhancing productivity in healthcare requires attending to the social and political aspects of change as well as the technical. Healthcare organizations must employ methods that bind these elements together, engaging managers and professionals in adopting new practices that align with the values of the professional core. Here, we describe how the process of Design Science Research (DSR) led to a series of interventions and mechanisms in a UK hospital that successfully brought together a diverse set of professional and managerial perspectives aimed at developing solutions that improved productivity. Thus, the goals of this research were:

- 1. To employ DSR to improve the productivity of a UK hospital; and
- 2. Through DSR, to address the social, political, and technical aspects of productivity improvement.

We followed the "CIMO" logic of Context-Intervention-Mechanism-Outcome (Denyer, Tranfield, & Van Aken, 2008) to develop a set of three interventions and their facilitating mechanisms in order to create, implement, and embed routines to improve hospital productivity and performance against national waiting time targets.

Our research makes two contributions to healthcare operations improvement. The first is the explication of

how and why outcome-specific routines support the technical aspect of process improvement. The second is an illustration of how the process of DSR can accommodate the social element of change to promote swift and even flow in a multijurisdictional professional service context.

The remainder of this article is organized as follows. Section 2 presents our literature review. Section 3 describes the design science approach, our empirical context, and our set of three inter-related interventions. Section 4 describes the DSR project through which our interventions were deployed, the mechanisms through which the interventions were facilitated, and the performance outcomes the project achieved. In section 5, we discuss our findings to explicate why the DSR project was successful. We conclude with an outline of research limitations and implications for healthcare policy and practice.

2 | IMPROVING PRODUCTIVITY IN HEALTHCARE: PRESCRIPTIONS FROM OPERATIONS MANAGEMENT

OM practices and process improvement methodologies can address the productivity problem faced by the NHS and other healthcare systems. However, their transfer into practice has been varied (Boyer, Gardner, & Schweikhart, 2012; Boyer & Pronovost, 2010; Kreindler, 2017). Hospitals are analogous to: "immensely complicated processing plants, with thousands of parallel, often complex and interlocking, processes" (Rechel, Wright, Barlow, & McKee, 2010, p. 633). This structural and technical complexity is compounded by a complex social and political context that makes managing hospitals extraordinarily difficult (Glouberman & Mintzberg, 2001). Complex social systems require careful application of external and internal levers of control that can effectively mediate complex social and political systems to promote a desired operational response (Netland, Schloetzer, & Ferdows, 2015; Senot, Chandrasekaran, & Ward, 2016; Vogus & Iacobucci, 2016).

2.1 | The productivity problem and patient flow

Schmenner (2015) hails productivity as the prerequisite of all economic success. The theory of swift and even flow (TSEF) was proposed by Schmenner and Swink (1998) on the basis that the productivity of any process rises with the speed by which inputs flow through the process and falls with increases in variability, whether these are associated with the demand on the process or with the steps within it. TSEF, Schmenner argues, is "the thread tying together all productivity innovations in whatever sector" (Schmenner, 2015, p. 341). The applicability of TSEF to healthcare operations is derived from the linking of patient flow to throughput. Patient flow is influenced by a patient's length of stay (LoS), which is in turn influenced by the speed with which patients are processed (treated) toward discharge. A lack of patient flow restricts access to services by new patients, causes overcrowding in the Emergency Department (ED), and negatively impacts clinical outcomes. The best performing hospitals are those that have swift and even flow of patients through their systems (Devaraj et al., 2013).

The foundational principles of TSEF echo popular process improvement approaches. Both Lean and the Theory of Constraints (ToC) place primary emphasis upon *flow*, while Six-Sigma and Total Quality Management (TQM) emphasize reducing variation. Lean has proven to be a popular approach that has been adopted by healthcare organizations globally (Radnor, Holweg, & Waring, 2012). However, implementation is often disjointed and improvements are generally reported at a functional rather than system level (Burgess & Radnor, 2013; Waring & Bishop, 2010). Implementing a whole system approach requires significant and continued investment in process-improvement capability, together with continued and active participation from senior leadership.

A hospital is a complex system, comprising multiple, and interlocking processes (Glouberman & Mintzberg, 2001; Rechel et al., 2010). The Emergency Department (ED) is the "entry point" to this system: Patients entering the ED are either treated (processed) within the department and discharged home, or they require further treatment that involves an in-patient stay (requiring a bed) on an appropriate ward (i.e., one with specialist staff and equipment). A patient's movement from the ED to the wards is dependent on the efficacy of the inter-related processes of bed management on specialist wards since patients cannot be admitted to a ward or department without an available bed. Thus, delays can be caused by a lack of available bed capacity in wards other than the ED.

Once patients have been allocated to a bed, their length of stay (LoS) is influenced by the amount of time spent waiting for the next step of treatment. Crucially, delays to the next step negatively affect patient flow, patient experience, and clinical outcomes (Devaraj et al., 2013); the additional burden for staff and delivery cost as a direct result of nonvalue-adding waiting is also significant (Dobrzykowski & Tarafdar, 2015). Where patient LoS becomes protracted, beds become "blocked" and wards are unable to accept new patients from ED. In this scenario, ED is unable to move patients to the appropriate ward, leading to overcrowding in the ED. Overcrowding impacts performance against core national targets, such as the 4-hr waiting target in ED. To reduce overcrowding, patients who are medical outliers may be sent to wards that are not resourced to assist with their medical requirements and the overall quality of care is compromised.

Many patients, particularly those who are older, rely on the integration of processes between the hospital and external service providers such as social care in order to facilitate their discharge in a safe and timely manner. Delays can therefore be caused by a lack of integration with external service providers, impacting still further on bed capacity. A lack of bed capacity also has serious implications for elective surgery: If beds are not available, elective operations are canceled because there is nowhere for the patient to recover. Hence, managing bed capacity and LoS are imperatives to improving patient flow, which is, in turn, linked to the delivery of high quality, safe, and patient care (Kreindler, 2017).

Service delivery is also impacted by high levels of customer contact, which significantly impairs the potential for process efficiencies (Chase, 1978). Moreover, variation of inputs in terms of quality, quantity, and timing are more difficult to control in healthcare than in manufacturing, and technological solutions do not always deliver the promised radical improvements in efficiency (Dobrzykowski & Tarafdar, 2015). Finally, an enduring functional—as opposed to multi-disciplinary arrangement of resources that typifies most healthcare service provision means that patients do not typically flow through the system in a seamless manner (Modig & Åhlström, 2012).

2.2 | Improving patient flow requires attention to technical and social elements

System change within healthcare requires a change to both technical and social elements. For example, Proudlove, Gordon, and Boaden (2003) prescribe technical change executed through better bed utilization, where bed managers monitor the supply and demand of beds in real-time with the aim of maintaining operational slack to cope with variation in demand. However, bed management practices are rarely rational, centralized, or planned and are typically carried out by nursing staff. For example, Allen (2015) observed the invisible work of nurses who draw upon an innate knowledge of beds, patients, and capacity requirements to continuously match patients to beds, mediating the tensions between the doctors experiencing pressures in the ED and the hospital managers responding to wait-time targets. This skillful mediation of obstacles by nurses often requires building ad hoc systems to "work-around" a problem (Spear & Bowen, 1999). Unfortunately, the prevalence of a workaround culture tends to stymie improvement since healthcare professionals become oriented towards firstorder problem-solving rather than understanding the root cause of the problem and striving to prevent its reoccurrence (second-order learning) (Tucker & Edmondson, 2003).

Successful approaches to enhancing patient flow commonly embody a combination of complementary interventions (Lewis & Edwards, 2013). For example, Silvester, Mohammed, Harriman, Girolami, and Downes (2014) outline a combination of practice changes that delivered significant improvements to patient flow and mortality without affecting re-admission rates or requiring additional resources. Focusing upon older patients, the hospital moved the bottleneck of assessing ongoing care needs from the hospital bed to the patient's home or residential place of care. This modification reduced patient LoS within the hospital and enhanced patient throughput. The hospital also implemented a 7-day working rule to promote an even flow of patients who could now be discharged from the hospital over the weekend rather than only on Monday to Friday. Finally, the hospital developed a focused approach to care delivery that cohort patients with similar care requirements (i.e., a frailty unit) to group resources and inputs, creating the equivalent of a production cell and reducing variation in the quality and quantity of patient inputs through the ED.

The practices outlined above combined to achieve a common goal of expediting safe and timely discharge. For example, as soon as patients were declared medically fit they could be transferred without delay to their residential place of care. This entailed the elimination of nonvalue-adding activity to ensure patients were in the hospital for only the amount of time its specialist services were required. In summary, service delivery should be designed around the needs of patients with a view to achieving patient flow (Modig & Åhlström, 2012). This necessitates a radical change in the way the system is designed and managed and relies on the commitment of the relevant stakeholders to engage in new ways of organizing (McNulty & Ferlie, 2004; Schonberger, 2007).

2.3 | Reducing variation in practice: A routines-based view

Defined as "repetitive, recognizable pattern(s) of interdependent actions, involving multiple actors" (Feldman & Pentland, 2003, p. 96), routines are analogous to processes in professional services (Lewis & Brown, 2012). Adopting a routines-based view allows insight into how we can reduce variation in the way work is performed (Pagell, Klassen, Johnston, Shevchenko, & Sharma, 2015). Routines are characterized as internally consistent practices that are often interrelated with other routines, referred to as "bundles" (cf. Shah & Ward, 2003, 2007). Notable in Silvester et al.'s (2014) work outlined in section 2.3 is the clear labeling of the practice to clearly communicate the expected outcome. For example, the newly implemented practice "discharge to assess" means that an assessment of ongoing care needs should take place after discharge. The importance of outcomespecificity is also captured in the work of Boyer et al. (2012) as a foundation for nurturing a safety-enabling culture.

Pagell et al. (2015) argue that the root cause of variance in the enactment of a routine derives from a weak transmission of how a routine should be performed so that its performance aligns with its intended outcome. Extending Feldman and Pentland's (2003) characterization of routines as an embodiment of the ostensive (an abstract view of what the routine is expected to do) alongside the performative (how the routine is performed in practice), Bapuji, Hora, and Saeed (2012) demonstrate the difference between a strong routine (intentions are unambiguously communicated to routine participants, triggering the desired response) versus a weak routine (intentions are not clearly transmitted between participants in the routine, resulting in an ambiguous and unpredictable response).

Routine enactment is a collective activity; thus, coordination and communication between the actors performing a task is essential to the emergence of a strong routine (Becker, 2004; Boyer et al., 2012; Howard-Grenville, 2005). Bapuji et al. (2012) identify the presence and movement of an intermediary (cf. Latour, 2005) as an important enabler of a strong routine. Furthermore, the successful performance of a routine is enhanced through the clear communication of the organization's broader social intention (Bapuji et al., 2012; Howard-Grenville, 2005). As such, a shared social goal may trigger logic of complementarities (Kremser and Schreyögg, 2016), whereby participants in interrelated routines become invested in the broader social goal of the organization and work together toward its attainment.

3 | THEORETICAL FOUNDATIONS FOR SOLUTION DEVELOPMENT

Hospitals continue to struggle with mismatches of capacity and demand, high levels of bed utilization, excessive waiting times, and other issues that are deleterious to patient flow, quality of care, patient safety, and financial steering (Dobrzykowski & Tarafdar, 2015). Despite evidence that process improvement practices can work in healthcare (Boyer & Pronovost, 2010; Devaraj et al., 2013; Graban, 2012; Silvester et al., 2014), the measurable impact of these approaches is lacking (Boyer et al., 2012; Kreindler, 2017).

Reducing variation in demand (in terms of the quality, quantity, and timing of inputs) as well as in the way that the work is performed is essential to enhancing patient flow (cf. Schmenner, 2015). Any solution to reduce variation must consider the social complexity of healthcare, which extends across multiple specialist functions and involves a diverse range of professionals (Ferlie, Fitzgerald, Wood, & Hawkins, 2005). However, healthcare professionals commonly resist attempts by management to implement managerial approaches (Martin et al., 2009). As such, any intervention should begin by engaging professionals toward the pursuit of a shared social goal (cf. Kremser and Schreyögg, 2016).

3.1 | Design science research

The purpose of design science research (DSR) is twofold: First, to solve "authentic field problems" (van Aken, Chandrasekaran, & Halman, 2016, p. 1) and, second, to work toward generic interventions and mechanisms that can be deployed in the same and related contexts (Denyer et al., 2008; Holmström, Ketokivi, & Hameri, 2009; van Aken, 2004). DSR is promoted as bridging the theory-practice gap by recognizing the interplay between Context, Intervention, Mechanisms, and Outcomes (CIMO). CIMO logic can be used to create design propositions that contain "information on what to do, in which situations, to produce what effect and offer some understanding of why this happens" (Denver et al., 2008, p. 396). In this research, the complex nature of the context necessitated interventions and mechanisms that were socio-technical (van Aken & Romme, 2012), aimed at facilitating collaboration between the different healthcare professions.

3.2 | The research site and problem to be solved

Yeovil District Hospital is a small hospital located in rural Somerset with 2,000 staff, 350 beds, and an annual budget of £120 million. It delivers most core NHS services ranging from maternity, pediatrics, and the ED to elective surgery. Given its small size, the hospital is sensitive to both changes in non-elective demand and to delays in discharging patients, leading to a history of significant waiting times and financial pressures, overcrowding in its ED, and operations canceled for a lack of available beds.

Prior to the project, the UK's 4-hr waiting time standard for patients attending the ED at Yeovil had not been met since July 2015, and canceled operations peaked at 126 in March 2016, costing £380,000 of income that month alone (YDH, 2016). In addition, the day-case unit, which would normally process high volumes of patients not requiring an overnight stay, was routinely used as an inpatient ward, generating a high number of medical outliers. These poor waiting time performances and elective procedure cancellations incurred a substantial financial penalty for the hospital, created a stressful working environment, and provided poor patient experience. The spiraling interdependency of these issues meant that improving performance against key waiting time targets was a pivotal organizational concern.

From March 2016 to September 2017, the Director of Operations at Yeovil (one of the authors), led a project to improve patient flow and enhance performance against key waiting time targets. As such, DSR was employed to:

- 1. Develop a set of interventions (cf. Denyer et al., 2008) to improve patient flow in an acute general hospital setting; and,
- 2. Identify and implement mechanisms (cf. Denyer et al., 2008) to foster inter-professional collaboration on interventions to improve patient flow.

This research uses as its sample frame the interactions, meetings, and results of the Patient Flow Project at Yeovil Hospital in the period March 2016 to September 2017. Data were collected on the efficacy and evolution of the project through several means. First, a field journal (cf. Coughlan & Coghlan, 2002) was regularly populated to capture notes and reflections across the project duration and particularly after key project events such as workshops or following a success or failure. Where appropriate we have used this evidence in describing our research. Second, a weekly project meeting was introduced and a record kept of key events and points of note regarding the success or otherwise of interventions. Third, quantitative data reflecting the outcomes of the project were tracked via hospital computer systems.

3.3 | Identification of the initial interventions

The first step of the DSR project was to combine prescriptions from operations management with practice-based

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knowledge (cf. Holmström et al., 2009) and theory to create interventions I1 and I2. We adopted the CIMO logic to identify and develop interventions and mechanisms to improve performance outcomes (Denyer et al., 2008). In the months prior to the DSR project, our case study hospital had failed to engage senior leaders and influential doctors in using process improvement approaches to improving patient flow. Healthcare professionals dismissed the approaches as too abstract, asserting they were a management fad aimed at delivering operational efficiencies that did not align with their professional goals of delivering high-quality care (notes from field journal). Thus, our initial intervention prioritized the engagement of healthcare professionals toward a shared goal that aligned managerial and professional objectives. Our first intervention in the DSR project was:

I1: Connect and engage healthcare professionals toward a shared goal of improving patient flow.

This intervention pays attention to socio-cultural complexities in order to engage powerful individuals (e.g., senior physicians) in connecting with and working alongside those with broader process insight (e.g., health professionals, nurses, and nurse managers) to achieve a shared goal.

Our second intervention was to facilitate clear and unambiguous communication and coordination of routines that collectively focused healthcare professionals from disparate departments towards the shared goal of improving patient flow (Becker, 2004; Boyer et al., 2012; Howard-Grenville, 2005; Silvester et al., 2014). Strong routines reduce variation in both the interpretation and enactment of a routine by participants (Bapuji et al., 2012; Pagell et al., 2015). Aligned to this, any solution should embody outcomespecific goals (cf. Boyer et al., 2012). In our case, we needed to develop routines that not only sustained the collective focus upon swift and even patient flow but also had clearly communicated aims and permitted no variation in their enactment. Thus, our second intervention was:

> I2: Create a bundle of inter-related, outcomespecific routines that promote swift and even patient flow.

These routines (I2) emerged via an iterative problemsolving approach that used the mechanisms employed in relation to I1 to produce a bundle of six outcome-specific routines, each directed at improving patient flow. The routines were aligned to days and times of the week, representing clear and unambiguous mechanisms of communication and coordination across different professions and departments. Once the routines had successfully embedded, the realization dawned that the quantity of patient admissions could be reduced by enhancing the provision of treatment available via the Ambulatory Emergency Care (AEC) department.

AEC is a service that provides within just a few hours of admission many of the diagnoses that patients require through senior nurse leadership and dedicated diagnostics, thereby avoiding the need for admission to a hospital ward and a hospital bed. Prior to the project, Yeovil District Hospital had a very small AEC unit with just one trolley that was frequently used for admissions, restricting the ability of AEC to function in the manner intended by policy makers. The hospital had created their AEC primarily to comply with national guidance (cf. RCP, 2013), but the facility was under-resourced and under-utilized by ED staff. Historically, repeated requests from the clinical team to expand AEC had not gained executive or financial support. With the implementation of I1 and I2, the potential for AEC to contribute to the collective goal of improving patient flow became blindingly evident: "We were aware of the concept of AEC but for various political reasons I think its potential wasn't appreciated." (Senior Manager, notes from field journal).

Increasing AEC capacity facilitated the swift treatment of ambulatory patients without the need for admission, thereby shortening waiting times in the ED and reducing the number of patients being admitted to hospital wards. This unanticipated intervention suggests that complex interventions may necessitate a cumulative process of discovery, where efforts directed at connecting with diverse healthcare professionals and engaging them toward a shared goal (I1 and I2) must be sustained in order to explore new ways of working. To conclude our identification of initial interventions, I3 was:

I3: Reduce input variation to make flow swifter and more even.

This additional intervention required a £10,000 investment in the expansion of AEC. The expansion utilized space on the day-case unit, which had been used when the wards were full. This repurposing of capacity sent a clear and unambiguous message to all healthcare staff that it was no longer acceptable to use the day-case unit to resolve overcrowding issues in the ED.

4 | THE DSR PROJECT AT YEOVIL

4.1 | The initial state

When the project began in March 2016, staff were defensive regarding the need to improve patient flow and expedite discharges (notes from field journal). Managers at Yeovil were enacting NHS guidance that hospital wards needed to focus their attention on discharging patients. This prompted nurses at Yeovil to direct blame towards external social care providers. For example, when asked about how flow could be improved, one senior nurse stated "the issue is social care operates in weeks rather than days or hours as we do in the hospital. Unless we fix that there's nothing much we can do" (notes from field journal).

While inefficiencies in social care processes were acknowledged to be impacting patient flow within the hospital, this initial externalization of the cause of delays made it difficult to engage teams in internal efforts to improve the rate of patient discharge. This was compounded by a lack of data analysis to understand why patients were not flowing through the wards at a rate commensurate with their recovery status. Resonating with findings in the literature (cf. Allen, 2015; Dobrzykowski & Tarafdar, 2015; Proudlove et al., 2003) we also found little evidence of a structured approach to managing bed occupancy at Yeovil.

Finally, there were cultural issues where meetings that focused on improving patient flow would become dominated by a few senior and vocal staff while junior staff with more front-line experience remained silent. A number of instances were observed where a junior staff member made an initial suggestion but was over-ruled by their senior, and so made no further contributions to the discussion. In March 2016, performance against key indicators was as follows:

- 1. Four-hour ED waiting time performance: 88% against a national target of 95%;
- 2. Average LoS for patients was 5.7 days;
- 3. Number of surgical operations canceled in elective care (due to availability of beds) during Oct 2015 to March 2016:253. Annualized cost of cancellations circa £2.1 million.

In the following subsections, we describe each of the interventions in the DSR project and the mechanisms that facilitated successful outcomes.

4.2 | I1: Connect and engage healthcare professionals toward a shared goal of patient flow

The DSR project began by directing efforts towards connecting with a diverse team of healthcare professionals and engaging them in effecting improvements to patient flow. This was taken forward via a series of frequent, informal meetings to avoid the cultural divisions that had hampered prior attempts to formalize an approach to improving patient flow (Mechanism 1). These weekly meetings included a common core of patient flow leaders, including the Director of Operations and the Patient Flow Manager, together with a wider group of participants appropriate to the specific objective being discussed. Participants were selected on the basis that they were considered the most likely to influence change rather than those who were in positions of authority. Meetings focused upon the collective scrutiny of performance data to understand the problem in ways that aligned the managerial goal of enhancing patient flow with the professional goal of providing the best possible care to the patient (Mechanism 2).

In addition to the weekly meetings, daily informal meetings (huddles) built ongoing dialogue among staff and maintained focus upon the collective agreement that improving the patient experience required improvements to patient flow (Mechanism 3). This led to multidisciplinary professionals working collaboratively across jurisdictions toward the shared goal of improving patient flow (Outcome 1).

4.3 | I2: Create a bundle of inter-related, outcome-specific routines that promote swift and even flow

Work towards I2 began in May 2016 and took approximately 8 months. I2 was delivered by the same diverse team of professionals that formed part of I1. Acknowledging that a clear articulation of outcome-specific objectives was valuable for engaging and coordinating diverse sets of actors, the team settled on the following three objectives:

4.3.1 | Objective 1: Facilitate discharges before midday on Monday

Admissions to wards are variable but somewhat predictable (NHS, 2015). At Yeovil, peak demand occurred on a Monday morning when many wards were full due to a lack of discharges over the weekend, only for new patients to arrive around Monday lunchtime. This was validated by staff and through repeated analysis of ED data. Figure 1 shows the average breaches that occurred within the ED in the 12 months prior to the commencement of the DSR project. Prioritizing discharge on Monday mornings enabled the receiving wards to accommodate new patients sooner.

Arrival Hour	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday	Total
0	22	12	19	7	13	9	23	105
1	30	5	20	7	7	7	10	86
2	16	18	13	4	13	9	16	89
3	22	14	15	3	12	9	16	91
4	17	13	12	8	15	5	11	81
5	21	18	12	7	12	7	11	88
6	19	17	17	11	10	3	12	89
7	17	11	10	5	10	4	7	64
8	17	14	10	14	9	6	6	76
9	29	26	20	12	9	6	19	121
10	47	28	16	25	9	14	18	157
11	48	35	26	30	23	13	31	206
12	42	31	22	34	21	19	28	197
13	33	36	17	22	21	15	28	172
14	36	23	17	23	13	18	17	147
15	30	35	31	29	17	14	33	189
16	42	39	30	17	28	12	28	196
17	34	32	32	19	29	21	31	198
18	41	40	20	41	30	19	50	241
19	43	28	26	42	27	18	44	228
20	49	47	20	37	30	8	43	234
21	45	34	21	31	32	22	31	216
22	31	28	13	12	28	24	39	175
23	24	30	13	18	16	22	29	152
Total	755	614	452	458	434	304	581	3598
% of all breaches	21.0%	17.1%	12.6%	12.7%	12.1%	8.4%	16.1%	

FIGURE 1 Breaches to the ED waiting time target by day of week [Color figure can be viewed at wileyonlinelibrary.com]

4.3.2 | Objective 2: Address delayed transfer of care

Objective 2 sought to reduce the number of patients who were ready for transfer to a place of care but continued to occupy a hospital bed. At the start of the project nurses argued, they were unable to discharge medically fit patients because of delays originating from the external social care provider. While managers felt these delays were only part of the problem, they recognized the importance of engaging both internal and external stakeholders in this work. This recognition demonstrated to the nurses the commitment of management to address complex issues that extended beyond the wards (Mechanism 4). Achieving this objective required nursing and managerial staff to connect and engage with external social care service providers on a regular basis in order to facilitate the more effective transfer of patients from the hospital to the community.

4.3.3 | Objective 3: Increase discharges at weekends

While the majority of breaches took place at the beginning of the week, further analysis indicated that there were on average 24 fewer discharges than admissions across the weekend. Therefore, Objective 3 sought process improvements to increase weekend discharges. At this early stage, there was acknowledgement by all parties of the causally complex interdependence between the three problem areas identified above. For example,

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focusing on discharges before midday would not reduce delays in the transfer of care (to social care). However, reducing internal delays to discharge would reduce the burden on available beds when a new week began.

Acknowledging the complexity of the problem and the subsequent need for coordination and collaboration among a diverse set of healthcare professionals, the Director of Operations sought ways to communicate each of the emerging routines in a clear and unambiguous manner. At this juncture, it was noted that patterns in demand consistently aligned with specific days of the week and times of the day. Taking inspiration from retail operations, a decision was taken to communicate each new routine in a way that was aligned to pivotal days and times across the week (Mechanism 5). These routines were communicated both formally and informally through:

- 1. The Patient Flow Manager emphasizing the importance of the new routines at daily bed meetings;
- 2. The Director of Operations mentioning the routines frequently in multiple existing but unrelated meetings: "it's Morning Monday today, how are we doing?";
- 3. The Patient Flow Manager visiting wards to talk about the routines with ward managers.

4.3.4 | Routine 1: Morning Monday

Initially, Monday mornings were identified as the primary capacity constraint owing to a lack of discharges over the weekend. Work toward this objective took the form of the Patient Flow Manager visiting wards every Monday at 10 a.m. (Mechanism 6). This visit produced a collaborative environment where doctors and nurses worked together to secure at least one discharge before midday. This outcome-specific routine became known as *Morning Monday*.

4.3.5 | Routine 2: DTOC Thursday

On Thursdays, there was historically a review of the delayed transfer of care (DTOC) for patients who were medically fit and waiting to be transferred from the hospital to external providers of social care. Prior to the DSR project this meeting involved the Patient Flow Manager and the Social Care manager. The new routine *DTOC Thursday* presented a more rigorous approach to reducing delays caused by external care processes. The new routine involved a multi-disciplinary meeting scheduled at 10:00 a.m., attended by the Director of Operations and senior external stakeholders including the Director of Social Care, Social Care Manager, Discharge Team Manager, and Community Services Lead. The primary focus of this weekly multi-jurisdictional meeting was to discuss patients experiencing delays. Within a few weeks, DTOC Thursday led to the co-creation of a "red escalation process" that focused urgent attention on patients waiting 30 days or more.

The new process involved an internal escalation to the Director of Operations, followed by a phone call with the Social Care Director to urgently examine why the patient's transfer was delayed and to expedite a plan for transfer. Previously, wards struggled to effectively communicate the urgency of delays with social care but, with the implementation of the red escalation process, DTOC for patients waiting 30 days or more fell from 27 in April 2016 to just one in November 2016 (Figure 2) and ultimately led to Yeovil achieving the lowest social care delays in the region.

4.3.6 | Routine 3: Weekend flow

This routine involved an iterative and sustained focus on interventions at weekends to improve discharges and reduce delays, with managers and directors shadowing weekend teams to discover the real issues faced in situ. Some quick-wins came from redesigning staff schedules to increase medical cover on weekends, which facilitated the formation of a "discharge hit squad." The hit squad was prompted by the recognition that junior doctors were over-worked and unable to complete discharge requirements while prioritizing clinical care for new admissions. The discharge hit squad comprised one senior and one junior doctor. The squad joined the morning huddle led by the Site Manager to discuss a plan for the day, before addressing a list of patients who could go home if reviewed. In short, the creation of a discharge hit squad allowed the main medical team to concentrate its efforts on new patients and those requiring medical care.

Following the introduction of the initial three outcome-specific routines, it was apparent that a sense of camaraderie and competition was emerging across the wards (Outcome 2). *Morning Monday* was particularly popular since teams were incentivized by the introduction of a monthly award for the best performance named the "Carney Cup" after the Patient Flow Manager:

Ward 8B were giving great banter today, I asked Jon [an F1] if he could complete a discharge summary to get a patient home by midday. He told me, as long as there's a





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hamper involved, he's up for it and wrote the discharge summary there and then! (Patient Flow Manager, notes from field journal)

In addition, the interventions and mechanisms developed and deployed in this stage led to reduced DTOCs and an improvement in the rate of discharge over the weekend (Outcome 3). The success of the DSR project in engaging staff in new, strong routines to improve patient flow (Outcome 4) laid the groundwork for an additional round of improvements within the wards that built upon the growing consensus between managers, senior doctors, and nurses that targeting internal delays was as important as improving external delays. One ward sister stated, "there's still issues with packages of care but I recognize there's more we can do internally to reduce delays" (notes from field journal). Hence, the goal of the next round of improvement was to focus upon each patient's next step of treatment.

4.3.7 | Routine 4: Next step Tuesday

Replacing debates about delays with discussions about a patient's next step aligned the desire of healthcare professionals to provide high-quality patient care with the managerial desire to increase productivity. To facilitate this, walk-around by the patient flow manager and the Director of Operations were introduced on Tuesday mornings to review delays on wards and talk to frontline staff about the issues they faced. *Next Step Tuesday* formalized these walk-around so that the arrival of senior managers was expected and the ensuing discussion concerning the barriers to a patient's next step was welcomed.

4.3.8 | Routine 5:14-bed Wednesday

Further data analysis revealed that long-stay patients from older age groups utilized a large proportion of beds. However, contrary to the belief of many staff, not all patients were medically fit and awaiting social care. This led to the introduction of a new routine requiring assessments of all patients that had been on the wards for longer than 14 days to determine whether they were physically fit to move on to the next step of their care pathway. *14-day Wednesday* bridged the gap between Tuesday's focus on patients identified as ready for the next step in their hospital care pathway and Thursday's focus upon reducing delays that were caused by interlocking processes external to the hospital.

4.3.9 | Routine 6:30-bed Friday

While work had been initiated to improve discharges at the weekend as part of the weekend flow routine, Friday emerged as a pivotal day for ensuring sufficient capacity was available for weekend admissions. Given that the average weekend shortfall of discharges was 24, a new routine was introduced to create sufficient capacity to address this shortfall. The goal was to ensure the hospital had 30 beds available by the end of Friday's shift to cope with demand over the weekend.



FIGURE 3 Temporally oriented, outcome-specific routines for improving patient flow [Color figure can be viewed at wileyonlinelibrary.com]



FIGURE 4 Increase in AEC patients seen and admissions avoided from June 2016–December 2017 [Color figure can be viewed at wileyonlinelibrary.com]

In summary, six outcome-specific routines were cocreated by a diverse team of healthcare professionals working alongside senior managers and external stakeholders, toward a shared goal of improving patient flow. The daily routines were inter-related and temporally paced to maintain a consistent and sustained focus

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FIGURE 5 Cancellations of surgical operations in elective and four-hour ED performance from January 2016 to end of December 2017 [Color figure can be viewed at wileyonlinelibrary.com]



FIGURE 6 Improvements in patient throughput: LoS performance from January 2016 to end of December 2017 [Color figure can be viewed at wileyonlinelibrary.com]

upon the shared goal. To assist with communication of the routines across the organisation, a poster (shown in Figure 3) was put up across all wards and management offices. The poster provided clear, unambiguous communication of the routine's intention in the form of temporally paced, outcome-specific goals, alongside the pattern of activity associated with each routine. This included the timing of each activity and the routine's participants.

4.3.10 | I3 reducing variation of patient inputs to enhance productivity

The final intervention of the DSR project sought to eliminate the admission to wards of patients who could be treated without the need for a bed. Although I2 had made good progress, Yeovil was still forced to use escalation beds to cope with excess demand and there remained a need to reduce medical outliers. Ongoing discussion with the Nurse Consultant for the ED and frontline staff (facilitated by I1) led senior management to recognize the potential for an enhanced AEC service to the hospitalwide patient flow endeavor; a decision was made to expand AEC capacity.

On the basis that increasing AEC capacity would lead to fewer medical outliers (who typically ended up on the day-case unit), the hospital elected to repurpose part of the day-case unit to create a seven-bay AEC (Mechanism 7). The net financial investment in AEC was around £10,000 (factoring in staffing costs and income changes)

Costs	Annualized value (£)	Notes
Funding of AEC	-10,800	Cost of staff and loss of admissions income offset by increased day-case tariff for work.
Flow interventions	-151,478	The cost of increased medical input on weekends to form the discharge hit squad.
Total costs	162,278	
Reduced cancellations	1,750,000	Based on comparison of actual cancellations in October 2015–March 2016 compared to October 2016–March 2017 and then annualized.
Ward closure	800,000	Based on beds being reopened for 4 months of the year to deal with winter increase in demand
Closure of 14 escalation beds	846,279	Escalation beds are high-cost due to being staffed with agency nurses
Total savings	3,396,279	
Net savings	3,234,001	

TABLE 1 Costs and savings from the patient flow DSR project

but this measure to reduce medical outliers on the daycase unit communicated a clear message about the hospital's commitment to supporting AEC in the execution of their role in reducing hospital admissions and improving patient outcomes (Outcome 5).

The AEC team had previously felt undervalued as a service. One staff member explained: "We've been here with minimal resources-just what we could spare from the ED; it's always felt like we are not seen as important." However, following the changes, they noted "it's like all our dreams are coming true at once... 27 patients through AEC today alone-it's a record!" Further, the Head of AEC begun communicating a new mantra across the unit: "I tell staff that our patients are 'ambulatory until proven otherwise"; this narrative clearly enforces a change in mindset from one of "admission for all who require treatment" to "admission only for those with acute care requirements". The impact of this change in mindset across AEC and the ED can be seen by the significant reduction in patient admissions shown in Figure 4.

4.4 | Performance outcomes

Prior to the commencement of the DSR project, Yeovil's performance against the UK's four-hour waiting time target for the ED was just 88% against a target of 95%, and the number of cancellations of surgical operations in elective care were circa 500 per year. Against the key indicators for patient flow identified at the start of the project, Figure 5 shows significant reductions in the first

TABLE 2Staff satisfaction survey results at Yeovil before andafter the DSR patient flow project

	2016 (before project)	2017 (after project)	
Staff survey results	Percent agreeing or strongly agreeing (%)	Percent agreeing or strongly agreeing (%)	
Good practice is used to develop services	32	61	
When I work I feel energized	26	44	
I feel myself more and more engaged in my work	33	58	
I can tolerate the pressure of my work very well	42	78	

TABLE 3 Summary of interventions, mechanisms, and outcomes

Context	Intervention	Mechanism	Outcome
Overcrowding in ED causing significant performance issues, high cost and poor patient outcomes. Professional dominant core; senior staff over-ruling junior staff; previous approaches to improving patient flow considered too	I1: Connect and engage healthcare professionals toward a shared goal of improving patient flow	 Frequent and informal meetings between a diverse team of professionals; Use data to understand the problem in ways that can align managerial goals with professional values; Build ongoing dialogue focused upon the pursuit of a shared social goal. 	1. Multi-jurisdictional professionals work collaboratively towards a shared social goal of improving patient experience through enhanced patient flow.
abstract and a management fad; nurses feel blamed; some staff disillusioned.	I2: Create a bundle of inter-related, outcome-specific routines that promote swift and even patient flow	 Connect to and engage internal and external stakeholders to develop partnership working; Communicate each of the emerging routines in a clear and unambiguous manner (i.e., outcome-specific and temporally paced); Employ intermediaries to trigger successful enactment of routine. 	 Implementation of six temporally paced routines that clearly connect and communicate action towards an outcome-specific goal; Collaboration and camaraderie to discharge patients and free up beds at pivotal times of the day and week; Enhanced patient flow.
	I3: Reduce variation of inputs to make flow swifter and more even.	 Invest in additional resource to cohort patients with ambulatory care needs and restrict admission to wards to only those with medical needs that require an overnight stay. 	 Significant reduction in the quantity of patients admitted to the wards; Enhanced performance outcomes and financial savings; Enhanced staff morale and reduction in staff vacancies.

two indicators: Number of cancellations of surgical operations (reflecting a canceled episode of elective care due to lack of bed availability) and waiting times in the ED. Reductions in cancellations achieved annualized savings of approximately $\pounds1.75$ million.

A further indicator of success was a sustained reduction in the average LoS for nonelective patients, which freed up beds for electives while improving patient flow. Figure 6 below shows the sustained reduction in this metric throughout the project, leading to a 14% reduction in LoS from January 2016 to September 2017.

In keeping with TSEF, improvements in patient flow led to substantial performance improvements and significant financial savings (Outcome 6). Investments in AEC facilitated a reduction in the quantity of inputs alongside greater standardization of the quality of inputs being admitted for acute care. This, combined with process improvements that enhanced patient flow, subsequently enabled the closure of a ward and a reduction in the escalation beds that had been used to accommodate medical outliers during times of high demand. Table 1 outlines the total expenditure and annualized savings resulting from the project.

During 2017, Yeovil District Hospital became one of a small number of hospitals in the UK to meet the 4-hr waiting time target for emergency care. The hospital saw within 4 hr 96.9% of all patients arriving in the ED, exceeding the national 95% wait-time target. The hospital's enhanced performance has enabled the organization to attract more qualified staff, reducing consultant emergency physician vacancies from 57% in 2016 to zero in 2017 and nurse vacancies from 23% in 2016 to 4% in 2017.

Finally, the introduction of the routines and subsequent improvements in patient flow led to a better working environment (Outcome 7). Reduced waiting times in ED alongside the increased capacity and utilization of AEC created less crowding in ED while patients waited for beds, which in turn reduced stress for frontline staff. Following the project, Yeovil saw improvements in staff satisfaction (Table 2).

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5 | DISCUSSION

Our research sought to improve patient flow in a UK hospital. Using DSR, we developed a set of interventions and mechanisms that incorporated a set of six, strong routines that fostered collaboration and coordination amongst diverse professional actors who were working towards a shared social goal of improving patient experience. Our routines collectively promoted the swift and even flow of patients from diagnosis in ED through to treatment on the wards, and on to safe and timely discharge. The combined outcomes of our interventions and mechanisms include shortened waiting times in the ED, fewer cancellations of elective surgery, reduced lengths of stay, cost reductions, and increased workforce morale. Table 3 summarizes the interventions, mechanisms, and outcomes developed through this DSR project.

Healthcare presents a challenging context for implementing change in operations and processes. Managerial terms such as productivity, swift and even flow, and even patient flow have failed to gain traction within a professional dominant context. Efforts to improve patient flow are thwarted not only by the complexity of the interlocking processes that must connect and co-ordinate activity to process patients but also by the propensity of senior doctors to actively resist changes to their practice (Kellogg, 2010; Martin et al., 2009; Nancarrow, 2015). At Yeovil, we saw resistance at the outset of our project as a consequence of the managerial and political framing of the organizational challenge. Prior to the DSR project, meetings about patient flow that involved senior staff frequently became heated, and improvement approaches were dismissed as being too abstract to implement. Nurses felt blamed for problems relating to discharge and were quick to deflect the issue towards external partners on the basis that the majority of opportunities to improve flow lay within the remit of social care. I1 was an acknowledgment that successful change relies upon engagement and collaboration from a diverse team of professionals, including doctors, nurses, and managers. The approach allowed all perspectives to be shared and respected (cf. Imison, Poteliakhoff, & Thompson, 2012; Pagell et al., 2015). I1 was successful because the mechanisms that allowed the intervention to succeed were focused on fostering ongoing dialogue centered around a shared social goal (cf. Bapuji et al., 2012; Howard-Grenville, 2005; Kremser and Schreyögg, 2016).

5.1 | Establish a shared social goal to guide the creation and implementation of new routines

I1 enabled improvements in patient experience to emerge and through these, professional goals aligned with the managerial goal of improving patient flow, triggering a logic of complementarities (cf. Kremser and Schreyögg, 2016). With patient flow aligned to professional values, the improvement endeavor was subsequently operationalized via regular and informal meetings through which teams on the wards and in ED would collectively scrutinize the demand data and share perspectives on the problems affecting patient flow.

The frequency and informality of these meetings not only allowed participants to understand data in real-time, they also facilitated regular social interaction, lowering hierarchical barriers, and fostering a climate that increasingly focused on patient experience. The clarity and constancy of focus upon the shared social goal were conducive to the rapid development and testing of new practices within a multi-jurisdictional context (cf. Boyer et al., 2012; Netland et al., 2015; Senot et al., 2016; Vogus & Iacobucci, 2016). Crucially, healthcare professionals were systematically involved in both the decisions about the efficacy of the improvement efforts and the reflections on what more could be done. As such, they assumed ownership of the routines because they understood the reasons behind them, and they were involved in the testing and implementation of each routine.

5.2 | Make the change process operationally relevant, simple, and memorable to promote inter-professional collaboration

Regular and collective examination of demand data (via I1) enabled the creation of technical solutions to improve patient flow through the implementation of six outcomespecific routines (I2). Cognizant of the pressures placed upon wards, initial solutions focused on the most visible pressure points identified by staff (routines 1–3). This focus on issues that staff considered to be the most important was crucial to ensuring that all stakeholders felt their perspectives were being listened to. Working together to resolve these issues first was important for securing their ongoing engagement with the work (cf. Pagell et al., 2015). The second phase of I2 targeted delays internal to the organization.

Reflecting on the successful implementation of the new routines in relation to I2, we note that through temporal pacing of outcome-specific targets, staff at Yeovil were configured into a repetitive cycle of action learning sets that were focused on each of the six areas for improvement. This allowed rapid cycles of design, test, implement, and embed; this was analogous to the cyclical approach to process improvement commonly employed in healthcare and other settings (cf. Reed & Card, 2016). Orienting outcome-specific routines to days of the week provided predictability in the interactions among the various individuals and professions (cf. March & Simon, 1993). They also served to help people remember priorities and engage with them more fully. Moreover, all staff were knowledgeable about the changes and responsibilities via the prominent display of artifacts (such as that shown in Figure 3) and the pattern of action in the form of meetings and walk-around by a management staff that triggered each element of the routine.

Incorporated into the routines, these daily meetings and walk-around became a notable mechanism (Mechanism 6) for triggering routines, ensuring the enactment aligned with the routine's intention. Figure 3 reveals that each routine incorporated the movement and placement of "intermediaries" (cf. Bapuji et al., 2012; Latour, 2005) at specific times in specific places to facilitate the routine's enactment. For example, the Patient Flow Manager visited the wards as part of the Morning Monday routine. The anticipated presence of this individual ensured the ward manager had prepared the information necessary to facilitate the enactment of the routine in the manner expected. Similarly, Weekend Flow was facilitated by a "discharge hit squad," whose presence focused the attention of weekend staff on swiftly discharging patients, when this had not previously been a priority. Using human intermediaries in this way reinforces the routine and focuses attention toward the intended outcome.

Making the change process operationally relevant, simple, and memorable yielded organizational benefits. Success was due in part to the early recognition that, rather than implementing vague management concepts such as ToC and Lean, process change needed to be broken down into operationally relevant indicators that were memorable and simple. By making the routine outcomespecific (cf. Bover et al., 2012), and naming a priority after each day, there were a number of instances recorded in the research field journal of people becoming aware of the themes and their importance. For example, the Chief Executive mentioned in Board meetings, "it's 14-day Wednesday today-how are we doing against our target?" The engagement could also be seen in discussions with the broader organization as to whether the targets set were appropriate. For example, initially, 30-bed Friday was named 20-bed Friday, as it was felt this would be sufficient to achieve targets for the weekend. However, the Matrons and Patient Flow Manager challenged this for being unambitious and suggested 30-bed Friday would be better.

In summary, I1 and I2 fostered inter-professional collaboration, which I3 subsequently built upon. At Yeovil, local successes facilitated a dialogue with other departments and services about the project and how they might coordinate their processes to assist with the achievement of the broader social goal of enhancing patient experience. By recognizing that some of the root causes of poor discharge performance were due to a lack of upstream and downstream integration, staff at Yeovil could collectively ensure that patients were admitted to a hospital bed only if they could not be treated swiftly in AEC.

5.3 | Reduce variability of patient inputs

Variation of inputs in terms of quality, quantity, and timing are considered more difficult to control in a healthcare context (Dobrzykowski & Tarafdar, 2015). Ambulatory care should be employed to segment patients who could be treated and discharged the same day to reduce the quantity of patients being admitted to wards (NHS, 2017). Most hospitals in England now have an ambulatory care unit, but there is a significant variation in how they are utilized. At Yeovil, the AEC service had been poorly staffed and poorly equipped, indicating that the organization did not value the resource. It was only once the organization had introduced the patient flow project and started to see basic stability that staff realized that many patients who were being admitted to wards could have been processed swiftly in AEC. This supports the river and rocks analogy employed in education around process improvement: It is only when the level of the river (i.e., inventory/patients in beds) is lowered that the underlying process problems (represented by the rocks) can be solved. We contend that the success of the AEC was an outcome of the sequence of-and specifically the cumulative nature of-the interventions. The sequence of steps that the project moved through progressed the problem from one of disillusioned staff disinterested in change, to that of expediting discharge through outcome-specific routines designed to facilitate swift and even flow, which resulted in reducing variation in inputs via investment in AEC.

5.4 | Interventions are cumulative and sequential

Contrary to more generic process improvement approaches (cf. Zbaracki, 1998), there was no requirement to invest resources in developing quality improvement skills, nor was there a requirement for the longterm commitment of senior management. We contend that the success of the patient flow project came from ongoing investment in I1: Connecting and engaging professionals in dialogue about improving patient flow. Akin to the "sand cone" model of improvement (Ferdows & De Meyer, 1990), we argue that continuous investment in the social aspect of change (I1) enabled the hospital to create and embed new routines that fostered swift and even flow (I2); subsequent investment in both I1 and I2 nurtured basic stability, accompanied by an improvement mindset, thereby opening up new possibilities for thinking about how flow could be better managed (I3).

6 | **CONCLUSIONS**

This work employed a DSR approach to improve patient flow within a UK hospital so as to deliver effective care at a lower cost. During the project, the performance of the hospital went from the lowest quartile to among the best in the country. Prior to the project, canceled operations caused by poor patient flow peaked at 126 in a month (March 2016, equivalent to a loss of £380,000 of income). While patient flow within hospitals has been acknowledged to be a challenge (Alderwick, 2016; Devaraj et al., 2013), there are few prescriptions for how to tackle it.

This research makes two important contributions to the field of process improvement in a healthcare context. First, we highlight the social aspect inherent in the process of routine creation. Each routine emerged through a process of ongoing and informal dialogue between a diverse team of professionals, including clinicians and managers from all levels. The frequency and informality of this dialogue served to mitigate the socio-cultural barriers endemic in the healthcare profession and forged a clear link between the managerially oriented pursuit of swift patient flow with the clinically oriented value of improved patient experience. To date, research on process improvement in healthcare has tended to marginalize its multi-jurisdictional nature (cf. Dobrzykowski & Tarafdar, 2015). From the outset, we understood that success hinged on the involvement of the various professions involved in the delivery of health services (cf. Waring & Bishop, 2010). What we did not expect was that the continued involvement of these actors would lead to the identification of further improvement activities, delivering a cumulative effect. Linking improvements in patient flow with the patient experience produced a logic of complementarities (cf. Kremser and Schreyögg, 2016) that transcended socio-cultural barriers, and fostered multijurisdictional commitment and engagement towards the successful creation and implementation of outcomespecific routines.

Second, our outcome-specific routines were operationally relevant and memorable, and unambiguously linked the action required with the routine's intention through the temporal pacing of activity. We note the problem of patient flow is causally complex, involving a wide range of professions operating in diverse settings both inside and outside the hospital. Temporal pacing and clear communication of our outcome-specific routines coordinated routine enactment across numerous departments in a timely and unambiguous way. This adds granularity to the work of Devaraj et al. (2013) by showing *how* patient flow can be improved. Furthermore, the clarity of the routine's intention produced a sense of camaraderie and collaboration among staff, whose gratification at achieving the outcome specified by the routine generated a friendly and competitive improvement climate.

In considering why and how DSR successfully bridged theory with practice, we contend that our interventions were guided by theory but that their enactment was secured via *practical* mechanisms. We reiterate that our interventions were cumulative in nature, with effort continuously directed at connecting and engaging professionals in the change endeavor. By continuously focusing attention towards the social aspects of change, the technical aspects of change were supported and new opportunities for improvement were subsequently revealed.

6.1 | Implications for healthcare policy and practice and limitations to research

There is a lack of prescriptions for how to actually improve patient flow within hospitals. This-we suggest-is due to the contextual and causal complexities of each ward and hospital. By employing a DSR approach, a context-specific solution can be created that focuses on the specific outcomes for each setting. Our subsequent analysis reveals a set of interventions and mechanisms that we believe are transferable to other healthcare organizations wishing to improve patient flow and enhance productivity. However, our solution developed in Yeovil requires testing in other similar healthcare settings. Yeovil is a relatively small, acute general hospital. Thus, further research is needed to test the application of our interventions and mechanisms in other healthcare settings in order to examine the validity of our findings.

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